

# DOT COMPLIANCE CHECK OFF LIST

Hydro-Test wants to make sure that your company and employees are in compliance with cylinder re-qualification regulations. This list should be used periodically to make sure that your shop is in compliance **BEFORE DOT Tells You Your Not !!**

Item If you do not comply then →	Baseline Assessment Fine
<b>Current RIN issuance letter from DOT</b> Renewable every 5 years, suggest scheduling 120 days prior to expiration date	\$4000
<b>Up to date license information</b> Any change in address, ownership, equipment or personnel must be reported to the approvals branch within 20 days	\$600-\$1200
<b>Current edition of 49CFR parts 100-185</b> Latest edition is available in October of every year	\$600-\$1200
<b>Copies of applicable CGA pamphlets</b> C-1 Methods of Hydrostatic Testing C-5 Cylinder Service Life C-6 Visual Inspection of Steel Compressed Gas Cylinders C-6.1 Visual Inspection of High Pressure Aluminum Gas Cylinders C-6.2 Visual Inspection & Re qualification of Fiber Wrapped Cylinders C-6.3 Visual Inspection of Low Pressure Aluminum Cylinders C-8 Re qualification of DOT 3HT Cylinders Copies of these publications and required revision dates are referenced under 171.7(a)(3) of 49CFR	\$600-\$1200
<b>Re qualification test record forms</b> Be sure that all information is correct and complete	\$1000-\$4000
<b>Test system daily verification forms</b> Be sure that all information is correct and complete and verification is done at required pressures	\$1000-\$4000
<b>Calibrated cylinder calibration certificate</b> Although there is no requirement for re-calibration of the calibrated cylinder, a chart of expansion calibration certificate is required	\$2100-\$5200
<b>Pressure gauge(s) calibration certificate</b> Per CGA C-1, gauge(s) are required to be re-calibrated at 6 month intervals	\$2100-\$5200
<b>Copies of exemption(s) and special permit(s) for "E" &amp; "SP" cylinders</b> Exemption & Special permit cylinders cannot be transported or filled without the current exemption or special permit on hand - these are easily obtained by downloading on the DOT web site	\$600-\$1200
<b>Current record of hazmat training for each employee that test cylinders</b> Be sure that your training records include training material, certificates and test results for General Awareness and Familiarity, Function Specific, Safety and Security Awareness training	\$700 and up
<b>Procedures for properly condemning a cylinder</b> At a minimum an "X" stamp, record of condemned cylinder and condemned letter for customer are required	\$1000
<b>Verify that your RIN stamp is correct and legible</b> Be sure that your RIN number is in the correct configuration (clockwise) or you could be stamping another companies number.	\$800

**DOT ENFORCEMENT AUDITS ARE ON THE RISE - BE PREPARED !!!**



**Hydro-Test Products Inc.**

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<b>Item</b>	<b>Baseline Assessment Fine</b>
<b>Verify that your RIN labels (for FRP cylinders) are correct and legible</b> Be sure that your RIN number is in the correct configuration (clockwise) or you could be stamping another companies number.	<b>\$800</b>
<b>Procedure for identifying aluminum alloy 6351-T6 cylinders</b> Starting January 1, 2007, as part of the re qualification of these types of cylinders, an eddy current test must be performed	<b>\$2100-\$5200</b>
<b>Low stress stamps for marking of 3HT specification cylinders</b> Low stress style stamps must be identifiable and used on 3HT specification cylinders	<b>\$6000-\$10800</b>
<b>Procedure for re-stamping as DOT3AL a cylinder marked under a former exemption or special permit</b> Per 173.23, Special permit and exemption cylinders marked 6498,7042,8107,8364,8422 are to be remarked DOT3AL	<b>\$800</b>
<b>Procedure for determining the REE value when plus (+) stamping</b> The REE value must be shown, and identification of how it was determined, on your test record forms	<b>\$2000-\$4000</b>
<b>Functioning internal inspection light</b> Light must be capable of illuminating bottom and sidewall of cylinders	<b>\$2100-\$5200</b>
<b>Mirrors or other means of checking cylinder threads</b> Must be small enough to fit inside cylinder neck for checking of thread and shoulder cracks	<b>\$2100-\$5200</b>

Are You In Compliance?  
Do You Understand All of the Above??  
Is Your Training for Each Retester Up To Date???

Answer **no** to any of the above? - then take the on-line Hydro-Test training course.  
An easy to understand - comprehensive - inexpensive - innovative way to meet the 3 year training requirements of §172.704

### The Cylinder Requalification Training Option That You Have Been Waiting For

## On-Line Training

- ✓ Save Time - Save Money
- ✓ No More Travel Expenses
- ✓ No More Travel Hassles
- ✓ Designed for Cylinder Re-qualifiers
- ✓ Able to Learn at Your Own Pace
- ✓ Continually Updated Content
- ✓ Take The Course 24/7 Anywhere That You Have An Internet Connection
- ✓ On-Line Coach For Help With Technical Questions.
- ✓ Best For Those That Have a Understanding of The Regulations But Need To Meet §172.704(c)(2)

YES !! - It Meets The Requirements of §172.704

#### Includes:

- Easy to understand training material
- Quizzes after each section
- Certificate emailed and mailed
- Function specific training
- Safety training
- Security awareness training
- General awareness & familiarization training



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