

DOT COMPLIANCE CHECK OFF LIST

With the more aggressive DOT enforcement presence these past years, Hydro-Test wants to make sure that your company is in compliance with respect to cylinder re qualification. This convenient list should be used periodically to make sure that your shop is in compliance - **BEFORE DOT** tells you that you are not !!

Item	Baseline Assessment Fine
<p style="text-align: center;">Current RIN issuance letter from DOT</p> <p style="text-align: center;"><i>If you cannot comply then →</i></p> <p>Renewable every 5 years, suggest scheduling inspection 120 days prior to expiration date</p>	\$4000
<p>Up to date license information</p> <p>Any change in address, ownership, equipment or personnel must be reported to the approvals branch with 20 days</p>	\$600-\$1200
<p>Current edition of 49CFR parts 100-185</p> <p>Latest edition is available in October of every year</p>	\$600-\$1200
<p>Copies of cited or latest edition CGA pamphlets</p> <p>C-1 Methods of Hydrostatic Testing C-5 Cylinder Service Life C-6 Visual Inspection of Steel Compressed Gas Cylinders C-6.1 Visual Inspection of High Pressure Aluminum Gas Cylinders C-6.2 Visual Inspection & Re qualification of Fiber Wrapped Cylinders C-6.3 Visual Inspection of Low Pressure Aluminum Cylinders C-8 Re qualification of DOT 3HT Cylinders</p> <p>Copies of these publications and required revision dates are referenced under 171.7(a)(3) of 49CFR</p>	\$600-\$1200
<p>Re qualification test record forms</p> <p>Be sure that all information is correct and complete</p>	\$1000-\$4000
<p>Test system daily verification forms</p> <p>Be sure that all information is correct and complete and verification is done at required pressures</p>	\$1000-\$4000
<p>Calibrated cylinder calibration certificate</p> <p>Although there is no requirement for re-calibration of the calibrated cylinder, a chart of expansion calibration certificate is required</p>	\$2100-\$5200
<p>Pressure gauge(s) calibration certificate</p> <p>Per CGA C-1, gauge(s) are required to be re-calibrated at 6 month intervals</p>	\$2100-\$5200
<p>Copies of exemption(s) and special permit(s) for "E" & "SP" cylinders</p> <p>Exemption & Special permit cylinders cannot be transported or filled without the current exemption or special permit on hand - these are easily obtained by downloading on the DOT web site</p>	\$600-\$1200
<p>Current record of hazmat training for each employee that test cylinders</p> <p>Be sure that your training records include training material, certificates and test results for General Awareness and Familiarity, Function Specific, Safety and Security Awareness training</p>	\$700 and up
<p>Procedures for properly condemning a cylinder</p> <p>At a minimum an "X" stamp, record of condemned cylinder and condemned letter for customer are required</p>	\$1000
<p>Verify that your RIN stamp is correct and legible</p> <p>Be sure that your RIN number is in the correct configuration (clockwise) or you could be stamping another companies number.</p>	\$800



Hydro-Test Products Inc.

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Item	Baseline Assessment Fine
Verify that your RIN labels (for FRP cylinders) are correct and legible	\$800
Be sure that your RIN number is in the correct configuration (clockwise) or you could be stamping another companies number.	
Procedure for identifying aluminum alloy 6351-T6 cylinders	\$2100-\$5200
Starting January 1, 2007, as part of the re qualification of these types of cylinders, an eddy current test must be performed	
Low stress stamps for marking of 3HT specification cylinders	\$6000-\$10800
Low stress style stamps must be identifiable and used on 3HT specification cylinders	
Procedure for re-stamping as DOT3AL a cylinder marked under a former exemption or special permit	\$800
Per 173.23, Special permit and exemption cylinders marked 6498,7042,8107,8364,8422 are to be remarked DOT3AL	
Procedure for determining the REE value when plus (+) stamping	\$2000-\$4000
The REE value must be shown, and identification of how it was determined, on your test record forms	
Functioning internal inspection light	\$2100-\$5200
Light must be capable of illuminating bottom and sidewall of cylinders	
Mirrors or other means for checking cylinder threads	\$2100-\$5200
Must be small enough to fit inside cylinder neck for checking of thread and shoulder cracks	

**ARE YOU IN COMPLIANCE ?
DO YOU UNDERSTAND ALL OF THE ABOVE ??
IS YOUR TRAINING FOR EACH RETESTER UP TO DATE ???**

Answer **no** to any of the above? - then take the on-line Hydro-Test training course.
An easy to understand - comprehensive - inexpensive - innovative way to meet the 3 year training requirements of §172.704

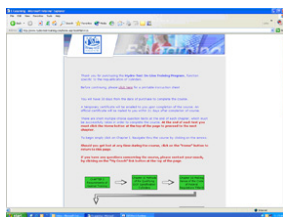
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